

LISTING OF CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Currently Amended) A mold for manufacturing holders such as crates, comprising at least two mold parts, moveable relative to each other in a first direction of movement, in which at least one mold cavity is included, the mold cavity being provided on at least one side thereof with a slidable rigid wall part moveable in a second direction of movement within the mold cavity with the mold cavity in a closed position, the slidable rigid wall part being ~~which~~ is moveable between a first, retracted position and a second position moved forward, while the mold cavity, with said wall part in the second position, is in a desired product forming position and, with said wall part in the first position, has a volume greater than with said wall part in the second position, while the first and the second direction of movement mutually include an angle.

2. (Previously Presented) A mold according to claim 1, wherein the first and the second direction of movement include an angle of between 60 and 90°.

3. (Original) A mold according to claim 2, wherein the first direction of movement is approximately at right angles to the second direction of movement.

4. (Previously Presented) A mold according to claim 1, wherein at least two separate and independently moveable wall parts are provided in the at least one mold cavity.

5. (Previously Presented) A mold according to claim 4, wherein each moveable wall part has a second direction of movement approximately at right angles to the first direction of movement.

6. (Previously Presented) A mold according to claim 4, wherein a core part of the mold cavity is provided, wherein on at least three sides of said core part a moveable wall part is provided.

7. (Currently Amended) A mold for manufacturing crates comprising:
a first mold part including a central core part;
a second mold part movable with respect to said first mold part in a first direction of movement, said second mold part including a second core part disposed at a distance from said central core part; and

at least one wall part moveable toward said central core part in a second direction of movement between a first, retracted position and a second, extended position, said second direction of movement being substantially perpendicular to said first direction of movement, said central core part, said second core part and said movable wall part defining a mold cavity, said mold cavity having a desired product forming volume when said moveable wall is in said extended position and has a greater volume when said moveable wall part is in said retracted position,

and wherein said ~~second core part of said second mold part is disposed between said~~ central core part and said movable wall part are disposed on opposite sides of said second core part of said second mold part such that the moveable wall part is located at a side of said second core part facing away from the central core part, and the second direction of movement of the respective wall part is directed towards the second core part while the mold cavity is designed such that, when said moveable wall part is in said first, retracted position, a flow path for plastic is defined between said central core part, said second core part and said moveable wall part, and wherein said movable wall part is movable into said flow path against the plastic in the direction of the central core to said second, extended position—during use plastic can move from a space between the central core part and the second core part along the second core part between the second core part and the respective wall part and can be pushed by the respective wall part against the second core part.

8. (Previously Presented) A mold according to claim 1, wherein the at least one mold cavity is designed for forming a holder with a bottom surface and a

longitudinal wall extending away from the bottom surface, the bottom surface and/or the longitudinal wall having a thickness which is small relative to the height of the longitudinal wall, measured at right angles to the bottom surface, while the height of the longitudinal wall is relatively great relative to the dimensions of the bottom surface, more in particular at least one quarter of a diagonal or central line of said bottom surface.

9. (Original) A mold according to claim 8, wherein the or at least one longitudinal wall forming part of the mold is arranged for forming a cavity in said longitudinal wall, at least part thereof, while a moveable wall part is designed for forming at least one wall of said cavity.

10. (Previously Presented) A mold according to claim 1, wherein the mold further comprises a bottom wall part moveable in the first direction in the mold cavity, said bottom wall part being disposed in a bottom surface forming part of the mold, while at least one injection opening is also provided in said bottom surface forming part.

11. (Previously Presented) A mold according to claim 1, wherein for the or each moveable wall part drive means are provided.

12. (Previously Presented) An assembly of a mold according to claim 1 and a pressing device, wherein the first direction of movement is substantially parallel to the pressing direction of the pressing device.

13. (Original) An assembly according to claim 12, wherein the or each moveable wall part, in particular drive means therefor, are moveable independently of the pressing device.

Claims 14-19 (Canceled)